## SHARTFLOW <br> Turbulent Flow Reference Chart

Approximate Minimum Flow required for turbulence in drilled water passages based on Reynolds Number of 4000

| Passage <br> Diameter | Nominal <br> Pipe <br> Pize | Minimum Flow in GPM <br> by Temperature |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Size | $40^{\circ} \mathrm{F}$ | $120^{\circ} \mathrm{F}$ | $200^{\circ} \mathrm{F}$ |
| $.44^{\prime \prime}$ | $1 / 4^{\prime \prime}$ | 0.88 | 0.31 | 0.18 |
| $.59^{\prime \prime}$ | $3 / 8^{\prime \prime}$ | 1.16 | 0.42 | 0.24 |
| $.72^{\prime \prime}$ | $1 / 2^{\prime \prime}$ | 1.41 | 0.51 | 0.29 |


| Passage <br> Diameter | Nominal <br> Pipe <br> Size | Minimum Flow in LPM <br> by Temperature |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | $49^{\circ} \mathrm{C}$ | $93^{\circ} \mathrm{C}$ |  |
| 11 mm | $1 / 4^{\prime \prime}$ | 3.3 | 1.2 | 0.7 |
| 15 mm | $3 / 8^{\prime \prime}$ | 4.4 | 1.6 | 0.9 |
| 18 mm | $1 / 2^{\prime \prime}$ | 5.3 | 1.9 | 1.1 |

Try the on－line calculator
www．smartflow－usa．com／turbulent－flow－rate－calculator
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