

Cooling Set-up Sheet

Mold	Widget
Machine	#1
Material	PP

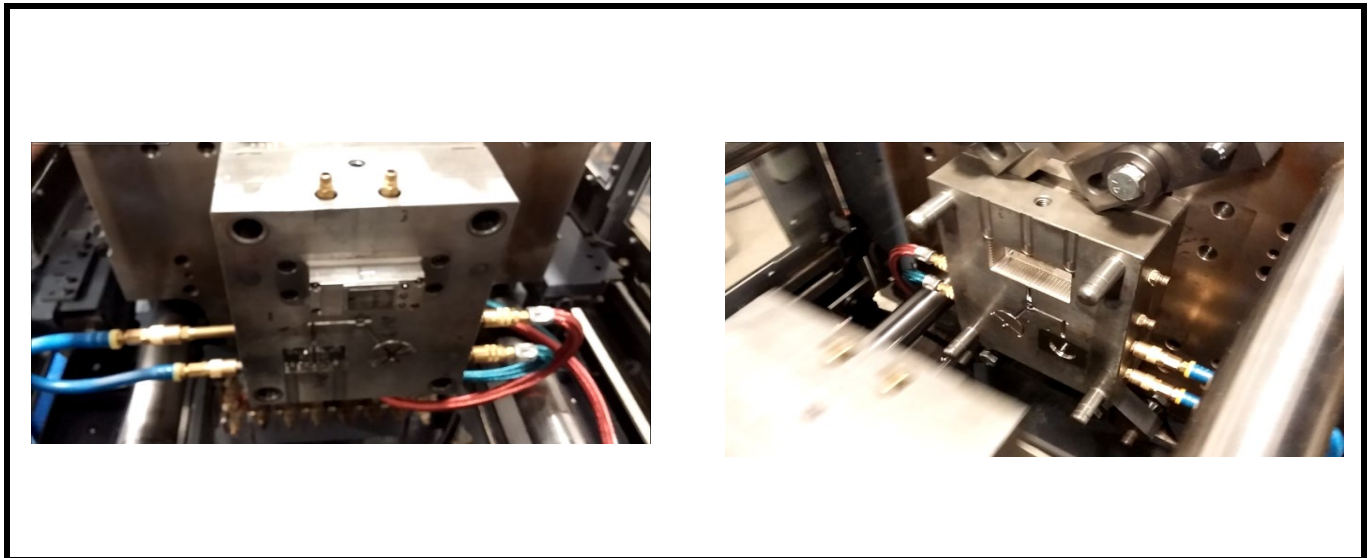
Date 11/1/2022

Part Temperature	201
Melt Temperature	480
Dryer Temperature	na
Room Temperature	77.1

Cycle Time	18.2
Cooling Time	6
Shot Weight	13.2
Part Weight	10.4
Water Chemistry	10% Glycol

Movable Side				Stationary Side			
Circuit	Flow Rate		MTC/Chiller	Circuit	Flow Rate		MTC/Chiller
1	3 gpm	Jumper 1	Set Point	1	3 gpm	Jumper 1	Set Point
2	3 gpm	Jumper 1	72	2	3 gpm	Jumper 1	72
3			Temp In	3			Temp In
4			72.2	4			72.2
5			Temp Out	5			Temp Out
6			73.4	6			72.8
7			Pressure In	7			Pressure In
8			50	8			50
9			Pressure Out	9			Pressure Out
10			10	10			12

Pictures:



Comments:

All fittings are 200 series quick change. There is 1 jumper on the moving side looping circuit 1&2. There is 1 jumper on the stationary side looping circuit 1&2.